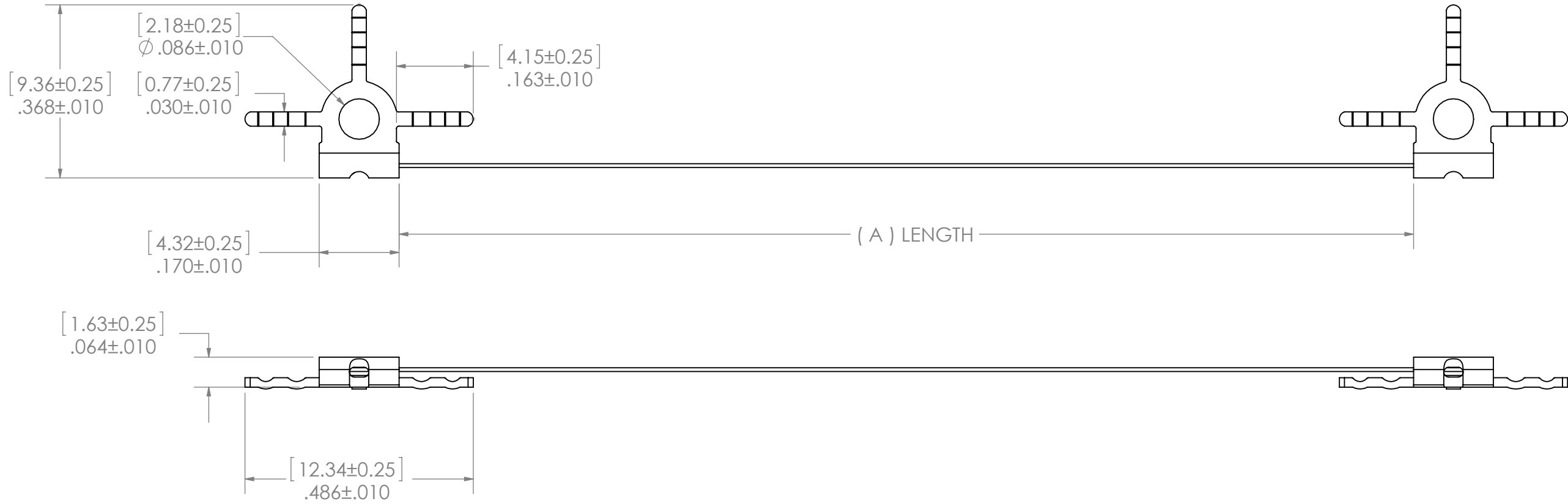


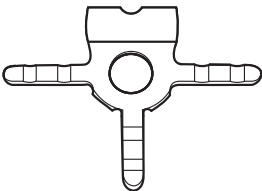
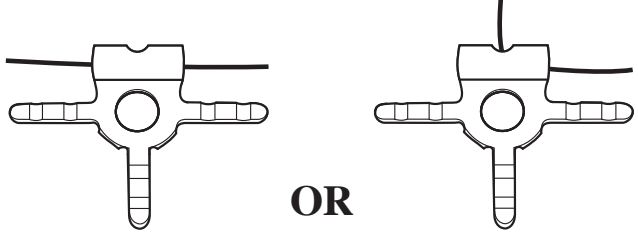
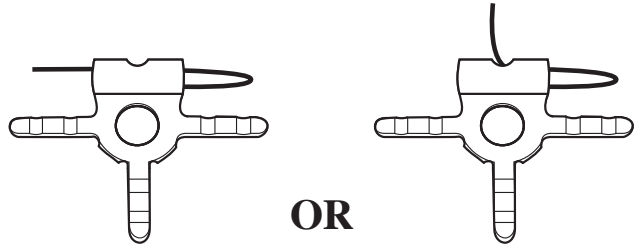
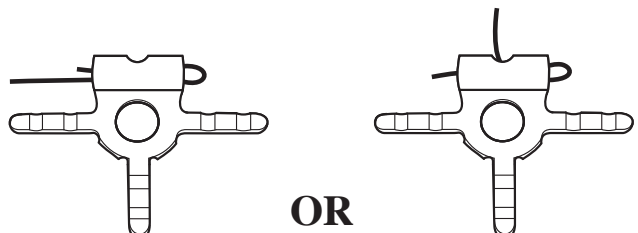
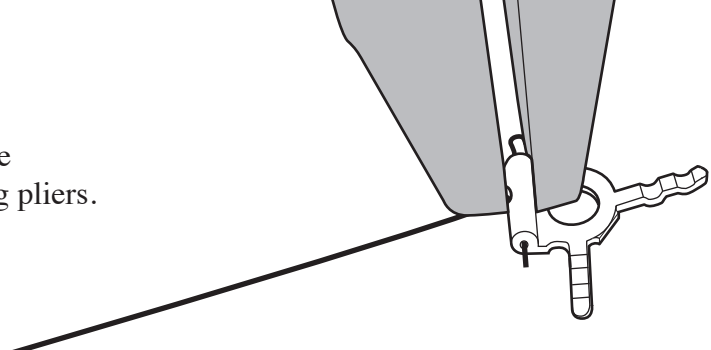
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	N/A	FLEXINOL® ACTUATOR WIRE	1
2	27183	SELF CRIMPING CRIMP	2



REFERENCE ONLY * MAY CHANGE SLIGHTLY WITH DIFFERENT WIRE DIAMETERS
 DOES NOT INCLUDE MINIMAL FLASH/DEFORMATIONS THAT ARE CREATED
 DURING CRIMPING.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .X = ± .1 .XX = ± .01 .XXX = ± .005 .XXXX = ± .0005 ANGLES = ±1°	THIRD ANGLE PROJECTION 	SCALE 4:1	DYNALLOY, Inc.	
	GD&T PER ASME Y14.5M-1994		PART NAME SELF CRIMP: CRIMPED ASSEMBLY	
MATERIAL N/A		DWG. NO. DI4955_27183RevB		PART NO. 27183
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Crimp Instructions

1	<p>Begin with crimp sitting flat and the barrel at the top.</p>	
2	<p>Insert wire through the barrel. The wire can go through to the opposite end of the barrel OR through the hole at the top of the barrel.</p>	
3	<p>Loop the wire back through the barrel.</p>	
4	<p>Pull the wire through so only a small part of the loop can be seen.</p>	
5	<p>Crimp by coming down from the top and crushing the barrel using pliers.</p>	
	<p>The 3 legs allow for soldering lead wires or common header pin connectors.</p>	